



RELEASED  
97/08/19 DS

NOTES: 1. MAT'L AISI 304/316 CRES  
.063 THICK



D2012-109

REDRAWN FROM D2012: JUNE 3/92 A 44 OK	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMFD OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN			BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		<b>DART</b> DART AERO ACCESSORIES INC. VANCOUVER CANADA			
	APPROVED			D=HIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN HATTON DESIGN BRADLEY STRESS		DATE 06/03/92 90/3/91		TITLE BRACKET	
	DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125-4 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 8 - 7742 5. HOLES PER AND 10387 LIMITS 1. TOLERANCES — .XX ± .030 .XXX ± .010 2. ANGLES ± 1° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		BASIC CODES B=MS20470AD BB=MS20426AD		CHECKED BRADLEY CLIENT		12/6/8		CODE D2012-109	REV. A
REPORT ALL DISCREPANCIES — DO NOT SCALE											
SCALE FULL										SHT 1 OF 1	